

# Technical Newsletter

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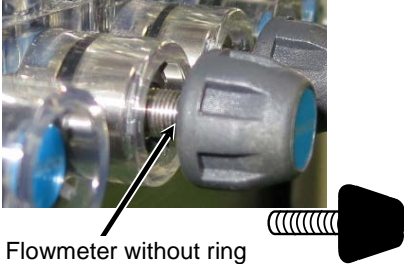
## Countermeasure Parts against the Problem that the Flowmeter Knob Comes Off

### Procedure for installing the countermeasure part

We send you countermeasure parts against the problem that the flowmeter knob comes off which we reported in TNL2015-0018.

Please install the countermeasure parts in accordance with the procedure below.

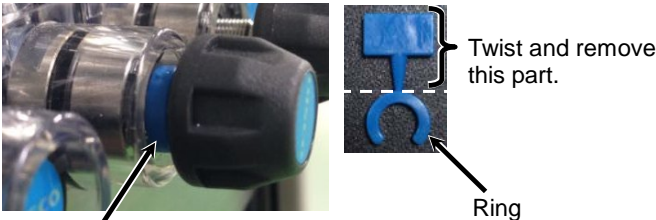
DISCO's flowmeters are intended for adjusting the flow rate. They should not be used as a substitute for the facility-side water-stopping valve.

Step No.	Procedure
1	<p>Check the type of the flowmeter.</p> <ul style="list-style-type: none"><li>• There are some types of flowmeters: one requiring the operation described in this document and the others not requiring it.</li></ul> <p>The flowmeter <u>requiring</u> installation of the countermeasure part: According to the procedure in Step 2 and subsequent steps, install the countermeasure part.</p>  <p>Flowmeter without ring</p> <p>The flowmeters <u>not requiring</u> installation of the countermeasure part: The procedures in Step 2 and subsequent steps are unnecessary.</p>
2	<p>Check to make sure that the fastener is located inside the acrylic section.</p> <ul style="list-style-type: none"><li>• <u>If the fastener is protruded from the acrylic section:</u> The flowmeter needs to be replaced. According to the Maintenance Manual, replace the flowmeter.</li></ul>

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## Procedure for installing the countermeasure part (Continued)

Step No.	Procedure
3	<p>Fit the countermeasure part (retrofit stop ring) onto the screw section.</p> <p style="text-align: center;">Retrofit stop ring</p>
4	<p>Twist the tip of the retrofit stop ring to remove the part other than the ring.</p> <div style="text-align: center;"><p>After installing the retrofit stop ring</p><p>Twist and remove this part.</p><p>Ring</p></div>
5	<p>Adjust the flow rate if necessary.</p>

## Inquiries

Please contact your local DISCO sales representative or customer engineer if you have any questions regarding this matter.