

# Technical Newsletter

#tn12016-0018e

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## DFD6340 EAD specification, DFD6750 Information on Torque for PE Wire Retaining Screws of Power Cable

### Introduction

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We have received reports on a case that retaining screws (M4) of PE wires are loose due to a load to the power cable during transport or installation of the machine.

Therefore, we changed the specified torque value for the PE wire retaining screws (M4) (from 1.5N•m to 2.5N•m).

### Changed the specified torque value for the PE wire retaining screws (M4)

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Since July 2015, we have secured all the PE wire retaining screws (M4) in the machine with the torque below to ship the machine. When the customer connects the power cable, it is recommended to secure the PE wire retaining screws (M4) of the power cable with the torque below.

Size of the PE wire retaining screws	Torque since July 2015
M4	2.5 N•m

Supplement: The torque before June 2015 was 1.5 N•m.

### Applicable model

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DFD6340 EAD specification / DFD6750

### Inquiries

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Please contact your local DISCO sales representative or customer engineer if you have any questions regarding this matter.

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